

**Work Order ID 55530**

January 19, 2010 3:45:52 PM



Page 1

Item ID: D3299-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Fitting

Start Date: 1/19/10

Start Qty: 6.00



Cust Item ID:

Required Date: 1/25/10

Req'd Qty: 6.00

Customer:

Reference:

Run Start

Approvals: Process Plan: *AP*

Date: 10-1-19

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3299

Rev C

100

0.00



Hardinge CNC LATHE SMALL

Doosan

Memo

0.00

Doosan Lathe

Machine as per Folio FA452 and Dwg D3299

Check NPT THREAD WITH SAMPLE IN TOOLING RACK UNDER D3399-1

FOLIO REV: *N/A*DWG REV: *C**SL 10/01/24*

- Deburr

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*SL 10/01/24*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 55530

January 19, 2010 3:45:52 PM



Page 2

Item ID: D3299-3

Accept



Setup Start



Revision ID:

Item Name: Fitting

Stop



Start Date: 1/19/10

Start Qty: 6.00



Cust Item ID:

Required Date: 1/25/10

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*B.F. 10/01/25*

*6 6*

130

Outsource process-Anodize per QSI017 4.1.10.1

0.00



Outsource4

Memo

0.00

Outsource process - Anodize

Issue P/O: 11492 ☐ Anodize as per Dwg D3299 ☐ Possible  
Supplier: TNM Paint ☐ Material release note is required

*CY 10/3/11*

*4*

140

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

*Rec'd 3/18*



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 55530

January 19, 2010 3:45:52 PM



Page 3

Item ID: D3299-3

Accept



Setup Start



Revision ID:

Item Name: Fitting

Stop



Start Date: 1/19/10

Start Qty: 6.00



Cust Item ID:

Required Date: 1/25/10

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

QC5- Inspect part completeness to step on W/O

0.00

8/10/03/12



QC

Memo

0.00

Quality Control

(x6)

160

Identify as per dwg & Stock Location: st050

0.00



Packaging

Memo

0.00

Packaging

10/13/22 (6)

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/13/24

10-3-22 (6)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

January 19, 2010 3:45:56 PM

Page 1

Work Order ID: 55530



Parent Item: D3299-3



Parent Item Name: Fitting

Start Date: 1/19/10

Required Date: 1/25/10

Comments: IPP: A 04.10.04 New issue KJ/JLM  
PER REV C 10-01-19 JLM VERIFIED BY:EC

IPP REV:B AS

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6H1.000		Purchased	No			100	f	9.4700	1.1577			



6061-T6 HexBar 1.00

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT	9.47	
100720	1.08	
105238	0.36	
109478	7.55	
17029	0.48	

1-16 SL 10/01/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DART AEROSPACE LTD		Work Order:	55530
Description: Fitting		Part Number:	D3299-3
Inspection Dwg: D3299	Rev: B	Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.00	+/-0.030	.998	✓			
Ø0.302	+0.005/-0.000	.304	✓			
0.550	+/-0.010	.550	✓			
0.63	+/-0.030	.629	✓			
2.08	+/-0.030	2.078	✓			
0.900	+/-0.010	.900	✓			
53°	+/-0.5°	53°	✓			
0.476	-0.005/+0.000	.474	✓			
MOW for 9/16"-18	Min = 0.57088 Max = 0.5743	.572	✓			
0.200	+/-0.030	.198	✓			
0.450	+/-0.010	.450	✓			
0.10	+/-0.030	.101	✓			
Length of Engagement for 1/4 NPT 0.227	+/-0.010	.230	✓			

Measured by: JL	Audited by: SP	Prototype Approval:	N/A
Date: 10/01/24	Date: 10/01/25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.17	New Issue	KJ/JLM	
B	05.05.25	-0.005/+0.000 added to 0.476	KJ/JLM	
C	08.07.23	Dwg Rev updated	KJ/DD	
D	08.10.24	Tolerances updated	KJ/DD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

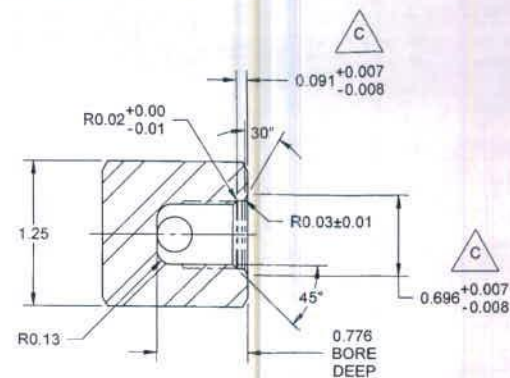
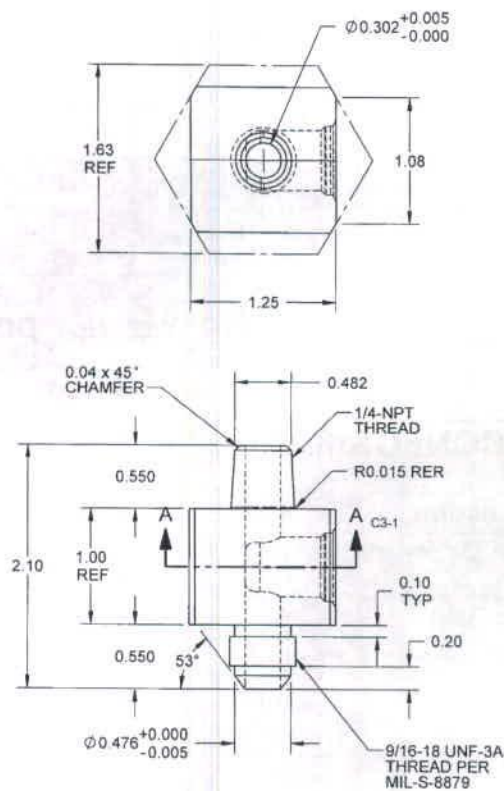
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

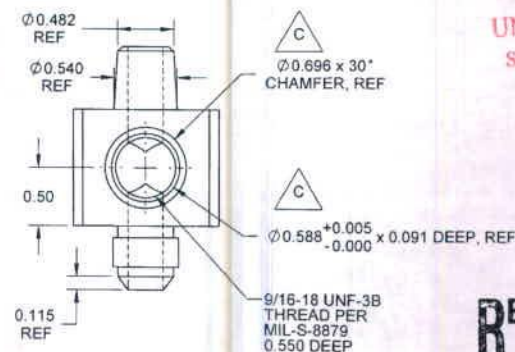
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





# SECTION A-A C5-1



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 35530  
B10-119

RELEASED  
2010-01-14

## D3299-1 FITTING

- NOTES:  
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.63" HEX BAR  
PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1.625  
2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2  
POSSIBLE SUPPLIER: ANODIZING TNM PAINT  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-1" & B/N USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: 0.43 lbs

C	DRAWING UPDATED TO CURRENT STANDARDS. ADD -7 (ZN A4-4); REVISE DIMENSIONS TO EQUAL TOOL DIMENSIONS (ZN D2-1, C2-1, B2-1, D5-4, C4-4, B4-4, C1-4) PER CAR 09-004	RF	09.12.30
B	1.00 WAS 0.837; 0.302 WAS 0.297	RF	05.04.28
A	NEW ISSUE	RF	04.07.06
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	RF	D3299	SHEET 1 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FITTING	NTS
DATE	09.12.30	COPYRIGHT © 2004 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



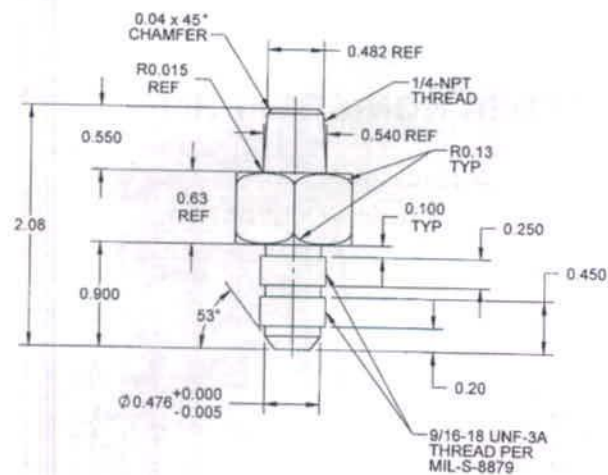
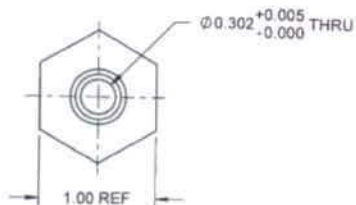
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# **D3299-3 FITTING**

**RELEASED**  
2010-01-14

## **NOTES:**

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.00" HEX BAR  
PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1.000

2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR II OR III CLASS 2  
POSSIBLE SUPPLIER: ANODIZING INM PAINT

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX.

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-3" & B/N USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: 0.20 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	RF	D3299	SHEET 2 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FITTING	NTS
DATE	09.12.30	COPYRIGHT © 2004 BY DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

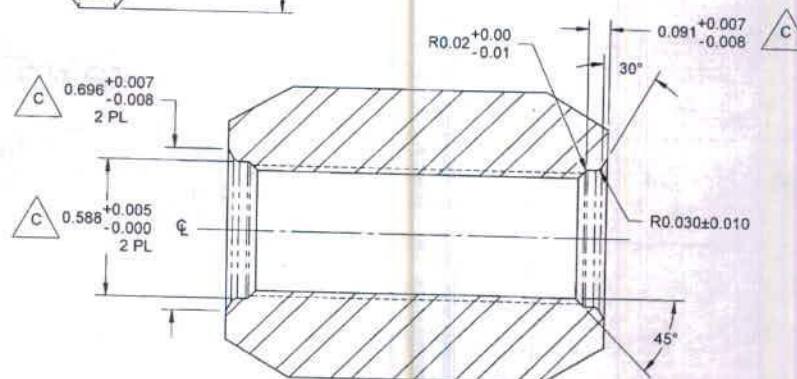
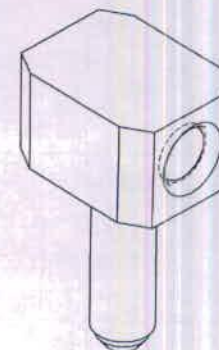
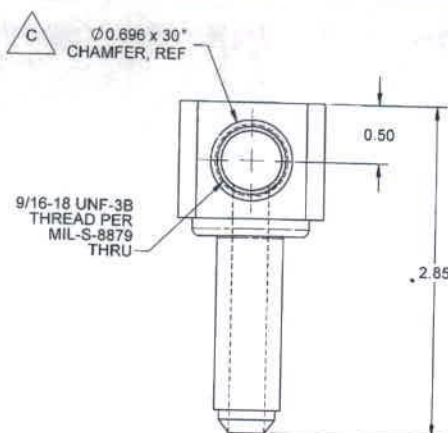
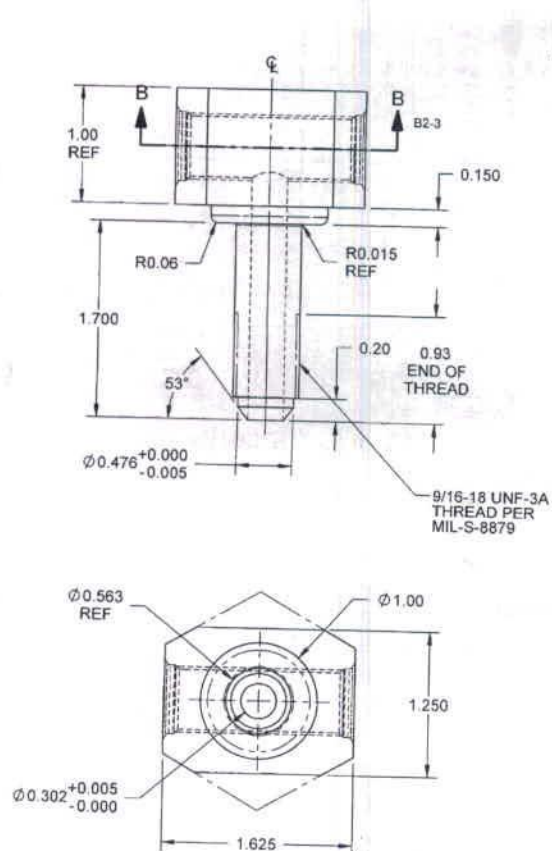
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





SECTION B-B D6-3  
SCALE 2X

RELEASED  
2010-01-16

# D3299-5 FITTING

## NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.63" HEX BAR PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1.625
- 2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2 POSSIBLE SUPPLIER: ANODIZING TMM PAINT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-5" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.57 lbs

DESIGN	RF	DART AEROSPACE LTD	REV. C
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	SHEET 3 OF 4
CHECKED	RF	D3299	SCALE
MFG. APPR.	RF	FITTING	NTS
APPROVED	RF		
DE APPR.	RF		
DATE	09.12.30		

COPYRIGHT © 2004 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

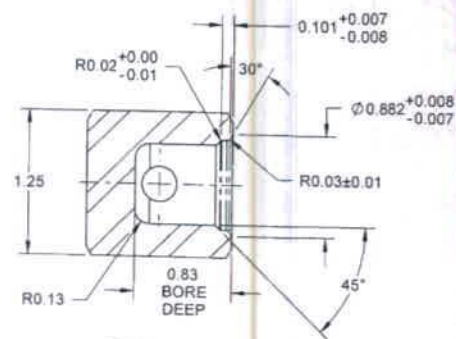
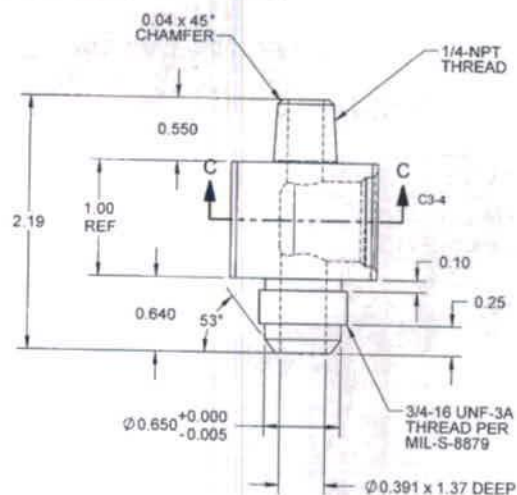
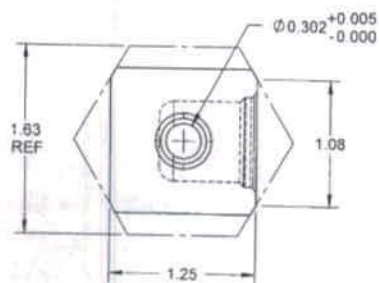
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

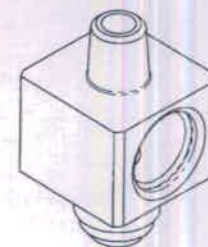
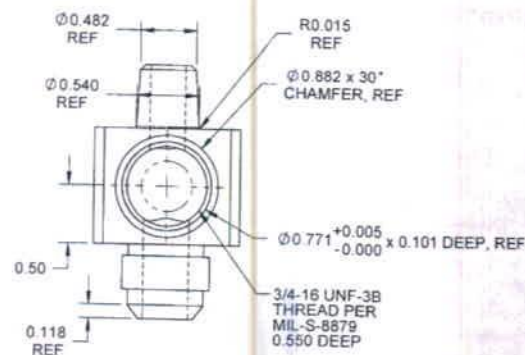
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





SECTION C-C C5-4



**C**  
**D3299-7 FITTING**

**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM 1.63" HEX BAR  
PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1.625
- 2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2  
POSSIBLE SUPPLIER: ANODIZING TMM PAINT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES; EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-7" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.41 lbs

**RELEASED**  
2010-01-13

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DESIGN	RF	DRAWING NO.	REV. C
DRAWN	RF	D3299	SHEET 4 OF 4
CHECKED	RF	TITLE	SCALE
MFG. APPR.	RF	FITTING	NTS
APPROVED	RF		
DE APPR.	RF		
DATE	09.12.30		

COPYRIGHT © 2004 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR FOR THE DISSEMINATION OF ANY INFORMATION WITHOUT THE  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11492

Purchase Order Date 3/11/10

PO Print Date 3/11/10

Page Number 1 of 2

Order From :

VC-AND002

ANODIZING & PAINT T.N.M. INC.  
21 AVIATION ROAD  
POINTE CLAIRE, QC H9R 4Z2  
CA

**FAKED**  
6/10/310

Contact Name

Vendor Phone

514 429 7777

Vendor Fax

514 429 5108

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

*Please*

*\* Rush need for the 16 of march*

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	55540	D3299-1 FITTING	3/18/10 Yes	2.00	Purolator ground	\$7.5000	\$15.00
Special Inst: BLUE ANODIZE AS PER: MIL-A-8625F TYPE I / 1B / 1C / 11 / 11B							
2	55530	D3299-3 FITTING	3/18/10 Yes	6.00	Purolator ground	\$7.5000	\$45.00
Special Inst: SAME AS ABOVE							
3	55531	D3299-5 FITTING	3/18/10 Yes	6.00	Purolator ground	\$7.5000	\$45.00
Special Inst: SAME AS ABOVE							
4	55539	D3299-7	3/18/10 Yes	6.00	Purolator ground	\$7.5000	\$45.00
Special Inst: SAME AS ABOVE							

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 3/11/10







21 chemin de l'Aviation, Pointe-Claire  
QC H9R 4Z2  
Canada  
Phone: 514-429-7777 Fax: 514-429-5108  
Email: info@tnminc.ca

# Packing Slip

DATE

PACKING SLIP #

3/16/2010

- 84045



BILL TO:

SHIP TO:

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7

No. De Commande/PO#	CUST	TERMS	REP	SHIP	VIA	F.O.B	JOB NUMBER
11492	0094	NET 30		3/16/2010	Purolator		123504-001

PO Line#: 01

QTY DUE	QTY SHIPPED	QTY B/O	DESCRIPTION
20	20	0	P/N: VARIOUS TNM-REV: P1
2	2		P/N: D3299-1 FITTING
6	6		P/N: D3299-3 FITTING
6	6		P/N: D3299-5 FITTING
6	6		P/N: D3299-7 FITTING

Sign Here: \_\_\_\_\_

En cas de perte ou de dommages dû à la valeur intrinsèque de certaines pièces, la responsabilité se limitera à deux fois la valeur du traitement des pièces perdues ou endommagées.

Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.

Packing Slip PACK01 REV: PACK01





**Anodisation & Peinture TNM Inc**  
**Anodizing & Paint TNM Inc**

21 chemin de l'Aviation, Pointe-Claire QC H9R 4Z2  
Telephone 514-429-7777 Fax 514-429-5108  
AS9100 Rev B Certified QMS, Nadcap, Chemical & NDT

3/16/2010

FACTURE

INVOICE

Rev.

84045



**CLIENT / CUSTOMER:**

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7

**PURCHASE ORDER/** 11492  
**NO. DE COMMANDE:**

**CONDITIONS/TERMS:**  
**NET 30 JOURS/NET 30 DAYS**

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	PRIX UNITAIRE UNIT PRICE	EXTENSION
53361824	20	20	P/N:VARIOUS REV:P1 FITTING	\$7.50	\$150.00
53361825		1	Shipping Charges	\$0.00	\$0.00

SUB TOTAL: \$150.00  
TPS/GST(5.00%): \$7.50  
SUBTOTAL: \$157.50

**TOTAL AMOUNT DUE: \$157.50**

No de TPS / GST #: 891559734 RT CERTIFICAT DE CONFIRMITE EMIS POUR CHAQUE PROCEDURE  
No de TVQ / GST #: 1019307154 TQ000 CERTIFICATE OF COMPLIANCE ISSUED FOR EACH PROCESS

En cas de perte ou de dommages dû à la valeur intrinsèque de certaines pièces, la responsabilité se limitera à deux fois la valeur du traitement des pièces perdues ou endommagées.  
Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.





**Anodisation & Peinture TNM Inc**

21 chemin de l'Aviation, Pointe-Claire QC H9R 4Z2  
Telephone 514-429-7777 Fax 514-429-5108  
AS9100 Rev B Certified QMS, Nadcap, Chemical & NDT

C of C: 84045



3/16/2010

**CLIENT / CUSTOMER:**

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7

**CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE**

**PURCHASE ORDER /  
NO. DE COMMANDE:**

11492

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION PROTECTIVE FINISH CODES	PART PROCESS & TREATMENT
1	20	20	P/N:VARIOUS TNM-REV:P1 FITTING 55540 D3299-1 QTY 2 55530 D3299-3 QTY 6 55531 D3299-5 QTY 6 55539 D3299-7 QTY 6	BLUE ANODIZE PER MIL-A-8625F1 TYPE II CLASS 2 ALL OVER

8 10/03/19

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications mentionnées.  
Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.  
All parts are processed, tested, and inspected to the requirements of above specifications.  
Travel cards have been filled and are available for viewing upon request.  
NOTE: Les pièces peintes seront complètement résistantes au solvant après 7 (sept) jours complets de séchage à l'air ambiant.  
NOTE: Painted Parts will be Fully Solvent Resistant after 7 (seven) Full Days of Air Curing at Ambient Temperatures"

Signature/Signed: \_\_\_\_\_

Directeur de la Qualité / Q.A. Manager

